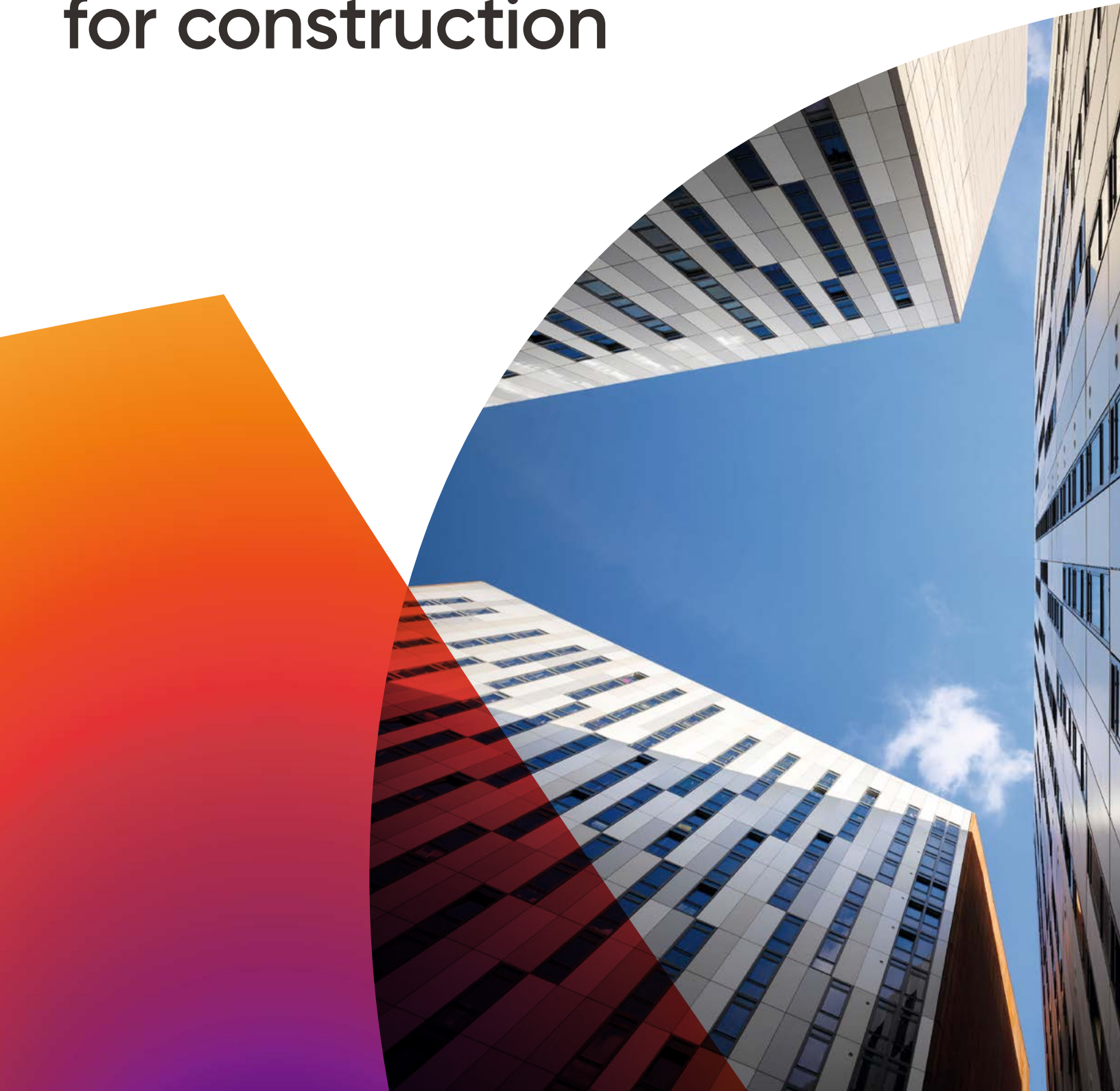


ArcelorMittal North America



ArcelorMittal

Solutions in Steel™ for construction



ArcelorMittal is one of the world's leading steel and mining companies, with a presence in 60 countries and a global production footprint that allows us to reach key customers in all major markets including North America.

We offer a broad range of commodity, specialty and value added steel products which allows ArcelorMittal to provide a complete offering of advanced solutions and products to meet and exceed customer needs.

With its headquarters in Schererville, Indiana, ArcelorMittal North America owns and operates 40 offices and facilities across Canada, the United States and Mexico. These include flat and long steelmaking operations, finishing mills, automotive tailored blanks, tubular operations, iron ore mines, scrap recycling and a state-of-the-art HBI plant.

Diverse North American Product offering for Construction and Industry Applications

Example Applications:

Hot Roll – for rigid framing and beams, purlins, girts, trusses, columns, posts, transmission towers, line pipe

Cold Roll (Plain/Prepainted) – for garage doors, commercial doors, decking

Hot Dip Galvanized (Plain/Prepainted) – for roofing, cladding, siding, ceiling grids, light steel framing, garage and residential doors, HVAC, culverts, pools, grain bins, building components, truss connector plates, solar racking and posts

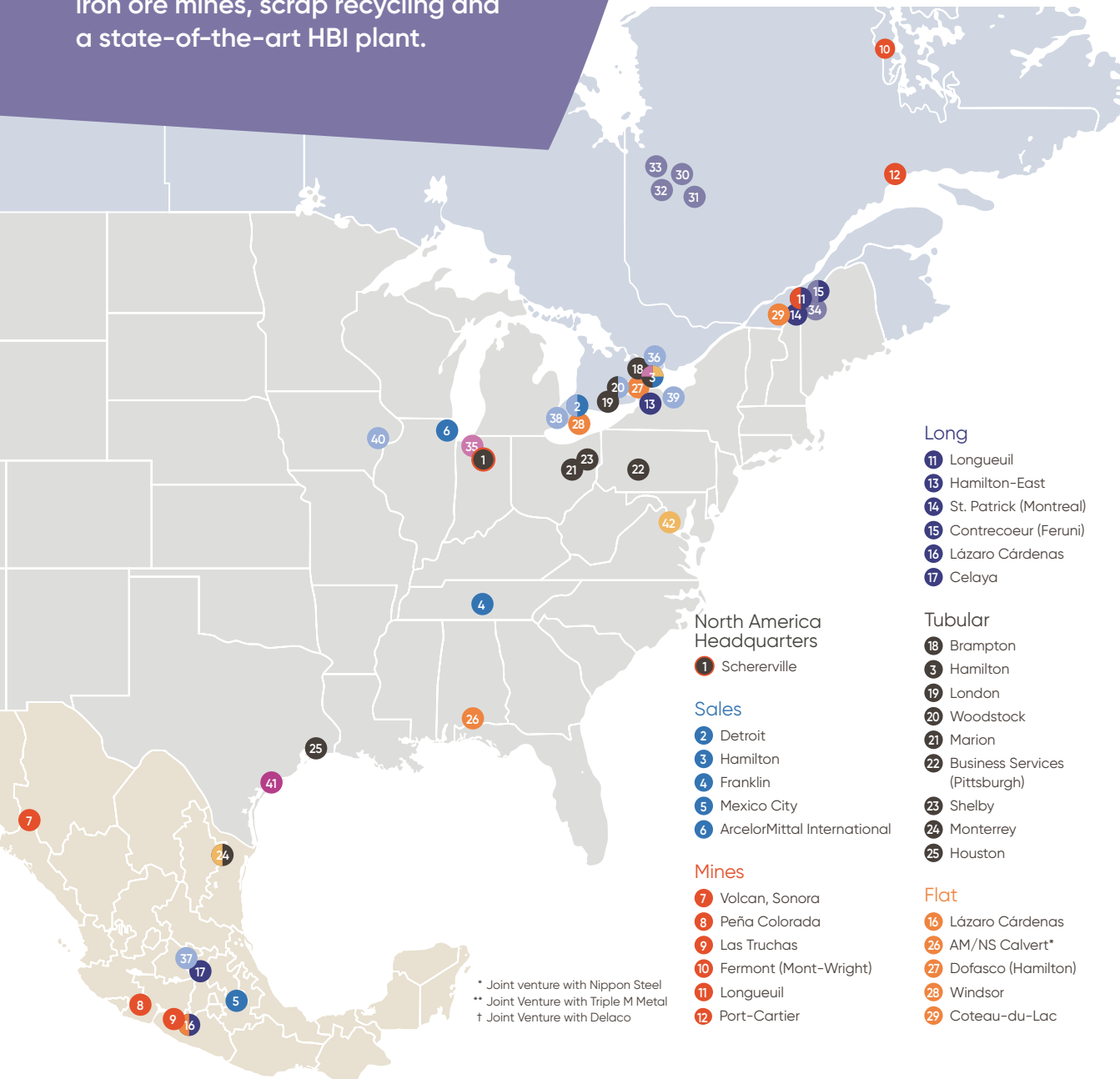
Galvanneal – for decking, commercial doors, corner beads

Galvalume™ (Plain/Prepainted) – for pre-engineered buildings, industrial and commercial roofing and cladding, agricultural buildings, building accessories, light steel framing, Quonset huts

Aluminized – for HVAC, heat resistant components

Enameling Steels (Type II & III) – for silos, hot water tanks, architectural panel, white boards, appliances

ArcelorMittal in North America



Scrap

15 Contrecoeur (Feruni)

Integrated Metal Recycling

30 IMR Trécesson**

31 IMR Val-d'Or**

32 IMR Rouyn-Noranda**

33 IMR La Sarre**

34 IMR St. Hubert**

Research and Development

3 Hamilton

35 East Chicago

ArcelorMittal Tailored Blanks

2 Detroit

20 Woodstock

36 Concord

37 Silao

38 Dearborn†

39 Tonawanda†

40 Montezuma†

Direct Reduced Iron

41 Portland

Government Relations

3 Hamilton

24 Monterrey

42 Washington DC

Long

11 Longueuil

13 Hamilton-East

14 St. Patrick (Montreal)

15 Contrecoeur (Feruni)

16 Lázaro Cárdenas

17 Celaya

Tubular

18 Brampton

3 Hamilton

19 London

20 Woodstock

21 Marion

22 Business Services (Pittsburgh)

23 Shelby

24 Monterrey

25 Houston

Flat

16 Lázaro Cárdenas

26 AM/NS Calvert*

27 Dofasco (Hamilton)

28 Windsor

29 Coteau-du-Lac

North America Headquarters

1 Schererville

Sales

2 Detroit

3 Hamilton

4 Franklin

5 Mexico City

6 ArcelorMittal International

Mines

7 Volcan, Sonora

8 Peña Colorada

9 Las Truchas

10 Fermost (Mont-Wright)

11 Longueuil

12 Port-Cartier

* Joint venture with Nippon Steel

** Joint Venture with Triple M Metal

† Joint Venture with Delaco

Product range

ArcelorMittal North America generally operates as “one face to the customer” regardless of the customer’s location in Canada, the United States and/or Mexico, and will aim to produce steel products at the location best suited to meet customer needs. However, with government requirements for melt and made, renewable energy credits, etc., a specific country’s products may be required, therefore ArcelorMittal capability in each country is listed separately as shown below.



ArcelorMittal

Canada

Products	Grades	Thickness (in)		Width (in)	Coating Weights
		Min	Max	Max	
Hot Roll	CS, DS, DDS SS, HSLA	0.060 (1.52 mm)	0.501 (12.7 mm)	62 (1575 mm)	(Uncoated)
Cold Roll	CS, DS, DDS, EDDS, SS, HSLA, Weathering	0.014 (0.36 mm)	0.100 (2.54 mm)	62 (1575 mm)	(Uncoated)
Hot Dip Galvanized	CS, DDS, EDDS, CSA, FS, SS, HSLA, AHSS	0.011 (0.28 mm)	0.168 (4.27 mm)	62 (1575 mm)	G30, G40, G60, G90, G115, G140, G210, G235 (Z100, Z120, Z180, Z275, Z350, Z450, Z600, Z700) Passivation, Acrylic
Galvanneal	CS, DDS, EDDS, FS, SS, HSLA, AHSS	0.011 (0.28 mm)	0.168 (4.27 mm)	62 (1575 mm)	A25, A30, A40 (ZF75, ZF90, ZF120) Passivation
Galvalume	CS, FS, SS, HSLA, SFS	0.012 (0.30 mm)	0.090 (2.29 mm)	60.5 (1535 mm)	AZ30, AZ50, AZ55, AZ60, AZ70 (AZM100, AZM150, AZM 165, AZM180, AZM210) Passivation
Aluminized	PHS, Usibor	0.018 (0.46 mm)	0.092 (2.34 mm)	62 (1575 mm)	T1 13, T1 25, T1 40 Passivation
Prepaint	CR, GI, GA, AZ	0.011 (0.28 mm)	0.058 (1.47 mm)	61.5 (1582 mm)	Paint Systems: Epoxy, Polyester, Silicon Modified Polyester (SMP), Fluoropolymer (PVDF), Polyurethane (PU), Plastisol,

United States

Products	Grades	Thickness (in)		Width (in)	Coating Weights
		Min	Max	Max	
Hot Roll	CS, DS, SS, HSLA, HSS, PHS, AHSS, Motor Lam, Weather- ing, pipe grades, OCTG	0.059 (1.50 mm)	1.000 (25.4 mm)	74.8 (1900 mm)	(Uncoated)
Cold Roll	CS, DS, DDS, EDDS, SS, HSS, PHS, AHSS, Q&P	0.019 (0.48 mm)	0.091 (2.30 mm)	73.62 (1870 mm)	(Uncoated, nickel flash)
Hot Dip Galvanized	CS, DDS, EDDS, FS, SS, HSLA, HSS, AHSS, Q&P	0.019 (0.48 mm)	0.098 (2.50 mm)	73.62 (1870 mm)	G30, G40, G60, G90 (Z90, Z120, Z180, Z275) Passivation
Galvanneal	CS, DDS, EDDS, FS, SS, HSLA, HSS, AHSS, Usibor®, Q&P	0.020 (0.50 mm)	0.091 (2.30 mm)	73.62 (1870 mm)	A25, A30, A40 (ZF75, ZF90, ZF120) Passivation
Aluminized	CS, DDS, EDDS, SS, HSS, PHS, Usibor®, Ductibor®	0.019 (0.48 mm)	0.098 (2.50 mm)	65.75 (1670 mm)	T1 13, T1 25, T1 40 Passivation

Mexico

Products	Grades	Thickness (in)		Width (in)	Coating Weights
		Min	Max	Max	
Hot Roll	CS, DS, SS, HSLA, pipe grades, OCTG	0.047 (1.19 mm)	1.000 (25.4 mm)	74.75 (1900 mm)	(Uncoated)

North America product notes:

- Thickness and widths shown are typical ranges, inquire with exceptions
- Maximum width varies with thickness and is generally less at heavier gauges
- Thickness and width ranges along with available coating weights vary by production line, and would affect where a product is produced
- Galvalume coating weights are AZ50, 55, 60, and 70. 55%Al-Zn alloy AZ30 is also available
- Most products are suitable for prepainting, please note if pre-painted on inquiries or purchase orders

ArcelorMittal International (AMI):

For additional products not available/produced by ArcelorMittal in North America, please contact AMI.

Examples include:

- Magnelis® - Zinc Aluminum Magnesium coated steels up to 0.235 in. thick and grade 100
- Enameling Steels (Type I)
- Heavy Plate
- Heavy gauge Galvanized (up to 0.235 in. thick)
- Aluminized EDDS in thin gauges

Sustainability & recycling

As leader in the steel industry in North America, ArcelorMittal is committed to sustainability – for our business, our customers, and our planet. We are proud to list sustainability among our chief values – sustainability, quality, and leadership. Each of these values stands on a foundation of health and safety, in our pursuit of safe, smarter steels for people and planet.

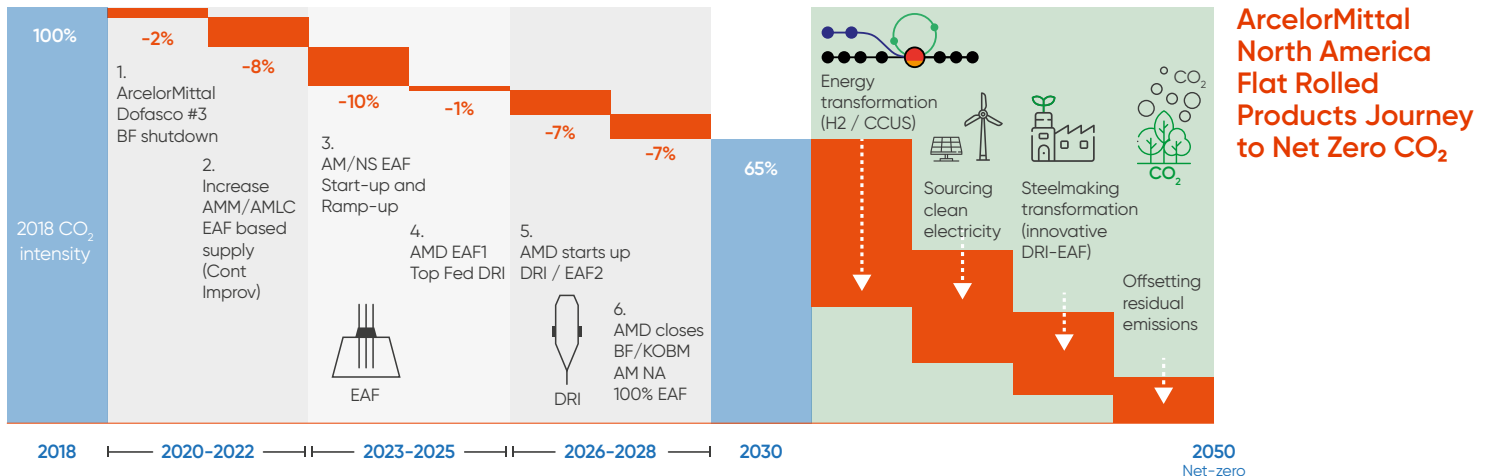
Product innovation: creating sustainable infrastructure and lifestyles:

- The strength and durability of steel coupled with its ability to be recycled again and again without ever losing quality make it a truly long-term sustainable material. Our steel products contribute to LEED, green building rating system credits in several categories and can help meet or exceed the LEED certification level of a project.
- Lighter weight/stronger steel construction solutions considerably reduce the energy needed to construct a building, reduces material needs and requires less energy for material creation and transportation. In addition, steel allows buildings to be assembled easily and then dismantled at end of life, and components reused or recycled. This is exemplified by our Steligence® concept which encourages the collaboration of architectural and engineering practices to develop buildings as integrated, holistic, and almost 'living' entities..
- Each year, ArcelorMittal invests nearly \$300 million on R&D activities that keep us at the forefront of innovation and put us ahead of the competition as the material and steel manufacturer of choice for our customers.

Climate change: responsible energy user that helps create a lower carbon future:

- A ton of steel produces less CO₂ than aluminum, magnesium, or carbon fiber over its whole lifetime, due to its lower production emissions and continuous recyclability. Steel is also the main material used in products that deliver renewable energies such as solar, tidal and wind.
- ArcelorMittal is globally committed to transitioning to low-emissions steelmaking in line with the Paris Agreement and is committed to the sustainable management of the environment and of finite resources. We invest in environmental restoration, conservation and carbon mitigation work; and by implementing energy-saving technologies and identifying new ways to recycle steel and our byproducts thus avoiding landfills and waste disposal.
- ArcelorMittal North America (AMNA) flat rolled products has committed to an ambitious target of reducing our CO₂ scope 1 and 2 emissions intensity by 35%, and net zero by 2050 (from a 2018 baseline), as shown in the table below. ArcelorMittal's XCarb® branded steel products with a reduced CO₂ footprint are now available.

CO₂ Scope 1 & 2 Emissions



Through continued innovations, steel supports building and infrastructure systems sustainability by providing materials that contribute to lighter buildings, longer-lasting transportation solutions and cleaner forms of energy. Steel meets the challenge by proving that its environmental footprint, coupled with its strength and availability, make it the material of choice.

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