



ArcelorMittal Dofasco G.P.
 Box 2460, Hamilton
 Ontario, Canada L8N 3J5
 Phone: (905) 548-7200
<http://dofasco.arcelormittal.com>

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Environmental Management System and Community Engagement Report For the 2021 Operating Year

ArcelorMittal Dofasco operates an integrated steel mill located at 1330 Burlington Street East in Hamilton, Ontario. On September 17, 2021 AMD received an amended Environmental Compliance Approval Number A-500-9129100303. Schedule 8 section 2 of the ECA includes a requirement to report on the environmental performance of the coke plants each year by July 1 for the preceding calendar year.

The following is the report for January 1, 2021 to December 31, 2021

ECA Item	Item Detail	2021 Report
Schedule 8 2i	A summary of the information required by Schedule 7 Item 2.3 with respect to each notice required to be given.	<p>Door, Offtakes and Lids - Performance</p> <p>The company operated above the limit 250 times at #2 Coke Plant (229 offtake, 12 charging, 9 door).</p> <p>The company operated above the limit 631 times at #3 Coke Plant (365 door, 266 offtake)</p>
Schedule 8 2 ii	A summary of the information required by Schedule 7 Item 2.9 paragraph 6 with respect to each record required to be made.	<p>Door, Offtake and Lids - Operational Adjustments</p> <p>74 operational adjustments were required at #2 Coke Plant based on daily leak targets (40 offtakes, 31 doors, 3 lids).</p> <p>325 operational adjustments were required at #3 Coke Plant based on daily leak targets (86 offtakes, 238 doors, 1 lid)</p>
Schedule 8 2 iii	A summary of the information required by Schedule 7 Item 2.14 paragraph 7 with respect to each record required to be made.	<p>Pushing Opacity</p> <p>58 operational adjustments were made at #2 Coke Plant and 137 operation adjustments were made at #3 Coke Plant were made based on pushing opacity.</p>
Schedule 8 2 iv	The minutes of the CLC meetings and any related follow up actions.	<p>CLC minutes may be found on the website: http://dofasco.arcelormittal.com/corporate-responsibility/environment/community-liaison-committee.aspx</p>